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TC 1700

Response Under 37 CFR 1.116  
Expedited Procedure  
Examining Group 1725

PATENT APPLICATION

SERIAL NO.: 09/756,825

ATTORNEY DOCKET NO.: 2204-002205

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Group Art Unit 1725

In re Application of

**Kaoru SUGITA et al.**

Serial No. 09/756,825

Filed January 9, 2001

Examiner Len Tran

**INTERNAL CHILL CASTING  
METHOD FOR MANUFACTURING  
A CAST PRODUCT CONTAINING A  
PIPE THEREIN**

Pittsburgh, Pennsylvania  
April 14, 2003

**BOX RCE**

Commissioner for Patents  
Washington D.C. 20231

Sir:

In response to the final Office Action dated December 13, 2002, in the above-identified application, Applicants submit an accompanying Petition for Extension of Time and the following amendments and remarks.

**IN THE CLAIMS:**

**Pursuant to 37 C.F.R. §1.121, the following is a clean version of the amended claims. A marked-up version of the amended claims is attached on separate sheets.**

1. (Twice Amended) A method for manufacturing an aluminum cast product enclosing a pipe inserted therein, which comprises the steps of:  
projecting a controlling member into a cavity of a mold;  
arranging a pipe at a predetermined position in said cavity of said mold;

I hereby certify that this correspondence is being deposited with the United States Postal Service as first class mail in an envelope addressed to Commissioner for Patents, Washington, D.C. 20231 on April 14, 2003.

Gloria J. Robinette  
(name of person depositing papers or fees)

 4/14/2003  
Signature Date